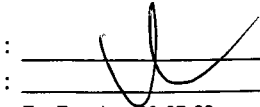


DUPLICATE

Dart Aerospace Ltd.

Date: Tuesday, 26/08/2008 12:51:36 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BLADE POSITIONER
Job Number	: 41241		
Estimate Number	: 13530		
P.O. Number	:	Part Number	: PB674300127
This Issue	: 26/08/2008 S.O. No. :	Drawing Number	: B6743001 P.4
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 14/08/2008 Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	: 	Due Date	: 18/08/2008 Qty: 3 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A 08-07-29 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PB674300135	PB67-43001-35 Lower Pad Assembly
-----	-------------	----------------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-35 Lower Pad Assembly

batch: 40068

 08.08.26


2.0	PB674300131	PB67-43001-31 Upper Restraint Weldment
-----	-------------	--



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-31 Upper Restraint Weldment

batch: 40064

 08.08.26


3.0	PB674300129	PB67-43001-29 Blade Positioner Weldment
-----	-------------	---



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-29 Blade Positioner Weldment

batch: 40241

 08.08.26

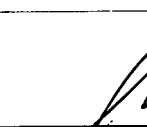
4.0	PB6743001285	PB67-43001-285 Upper Tube
-----	--------------	---------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-285 Upper Tube

batch: 40245

 08.08.26

5.0	PB674300119	PB67-43001-19 Inner Tube and Retainer Bu
-----	-------------	--



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-19 Inner Tube and Retainer Bu

batch: 40240

 08.08.26

Date: Tuesday, 26/08/2008 12:51:36 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE POSITIONER

Job Number: 41241

Part Number: PB674300127

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PB6743001293

Extension Tube Adjustmnt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Extension Tube Adjustmnt

batch: 40061

Handwritten signature 08.08.26

3

7.0

PB6743001289

Handle Adjustmnt Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle Adjustmnt Fitting

batch: 41375

Handwritten signature 08.08.26

3

8.0

PB6743001291

Clamp Bushing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Clamp Bushing

batch: 10060

Handwritten signature 08.08.26

3

9.0

AN622A

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

BOLT

batch: 18057

Handwritten signature 08.08.26

3

10.0

NAS1149F0632P

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

WASHER

batch: 18057

Handwritten signature 08.08.26

3

11.0

MS518598

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

WASHER

batch: 18854

Handwritten signature 08.08.26

3

12.0

MS21042L6

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Nut

batch: 107378 105077

Handwritten signature 08.08.26

3

Date: Tuesday, 26/08/2008 12:51:36 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE POSITIONER

Job Number: 41241

Part Number: PB674300127

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS27039109

Screw



Comment: Qty.: 7.0000 Each(s)/Unit Total: 21.0000 Each(s)

Screw

batch: 107378 W

SS

08.08.26

3

14.0

NAS1149F0316P

WASHER



Comment: Qty.: 7.0000 Each(s)/Unit Total: 21.0000 Each(s)

WASHER

batch: 108700 W

SS

08.08.26

3

15.0

MS27039104

Inventory



Comment: Qty.: 3.0000 Each(s)/Unit Total: 9.0000 Each(s)

Inventory

batch: 18431 W

SS

08.08.26

3

16.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: 1- slide -289, -291 and -293 on -19 tube then slide it in -285 tube

2- drill holes 0.159 (#21) thru -285 into -289 in (3) place and tap 10-32 UNF as per dwg

3- assemble all parts as per dwg PB67-43001

MF

08.08.26

3

17.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SS 08/08/26

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 39952

MF 08.08.26

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/26

Job Completion



MF 08.08.26

Date: Tuesday, 26/08/2008 1:00:56 PM
 User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 41241	Customer	: Dart Helicopters Services
Estimate Number	: 13530	DWG Name	: BLADE POSITIONER
Purchase Order #	:	Part Number	: PB674300127
Complete Date	: / / : : AM	DWG Number	: B6743001 P.4
		Rev.	: B1

DUE DATE	ORDERED	DELIVERED
18/08/2008	3	0

9.0 AN622A-BOLT INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	AN622A	3.000	\$2.31	Lot # 18057 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$2.31	

10.0 NAS1149F0632P-WASHER INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	NAS1149F0632P	3.000	\$0.06	Lot # 18057 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$0.06	

11.0 MS518598-WASHER INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	MS518598	6.000	\$0.90	Lot # 18854 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$0.90	

12.0 MS21042L6-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	MS21042L6	3.000	\$1.86	Lot # 105077 Qty. 3
Subtotal:			QTD: 0 CTD: 3	\$1.86	

13.0 MS27039109-Screw INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	MS27039109	21.000	\$1.62	Lot # 107378 Qty. 21
Subtotal:			QTD: 0 CTD: 21	\$1.62	

14.0 NAS1149F0316P-WASHER INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	NAS1149F0316P	21.000	\$2.77	Lot # 108700 Qty. 21
Subtotal:			QTD: 0 CTD: 21	\$2.77	

15.0 MS27039104-Inventory INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	MS27039104	9.000	\$0.54	Lot # 18431 Qty. 9
Subtotal:			QTD: 0 CTD: 9	\$0.54	

		TIME	COST
	Machine Time:	0.00	\$0.00
	Labor:	0.00	\$0.00
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$10.06
	SUB-COMPONENT (SUB-JOB):		\$0.00
Total:			\$10.06
COST PER UNIT:		\$10.06	